



Specialist for alloy and ceramic
machine plating

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This list displays the feed back we received from our customers. Their remarks concerned the general Lunac non-stick effects and corrosion resistance. Positiv effects are mainly based on following characteristics: reduced surface energy, corrosion resistance (especially Lunac 1) and the crack-free surface. A negative remark can also indicate “we did not obtain the desired improvement”.

Plastic	Lunac 2+ experience	Lunac 2hc+ experience	Lunac 1 experience
ABS	Positive		
Aramid			Positive
Bromium containing plastics	Negative		Negative / good with care
CPVC	Negative / moderate	Positive	Positive / moderate
ECTFE			Positive
EPDM rubber like			Positive
Epoxide			Negative
FEP			Positive
EVOH			Positive / moderate
(Fluor) Silicon rubber			Positive
Rubber	Negative		Moderate
HDPE copolymer			Positive
HDPE homopolymer			Noderate
HIPS			Positive
LDPE / LLDPE	Positive / moderate		Positive / moderate
PA			Positive
PBT		Positive / moderate	Positive
PC			Positive
PFA		Positive	Positive
PP			Positive
PPS	Positive		Positive
PTFE			Positive
PU	Positive		Positive
PVC	Moderate		Positive
PVDF	Positive	Positive	Positive
XNBR			Negative
Silicon rubber			Positive

“good with care” as mentioned at “bromium containing plastics” indicates the plastic should not get the opportunity to degrade and remain on the surface for a prolonged period.

For detailed questions, please contact us.